

Figure 8: One letter of the "BUCKHORN" sign, which is located along the Wisconsin shoreline. The letters span a distance of approximately 115 feet. Each letter is approximately 10 feet high.



Figure 9: Photo simulation of Wisconsin trail before and after construction.

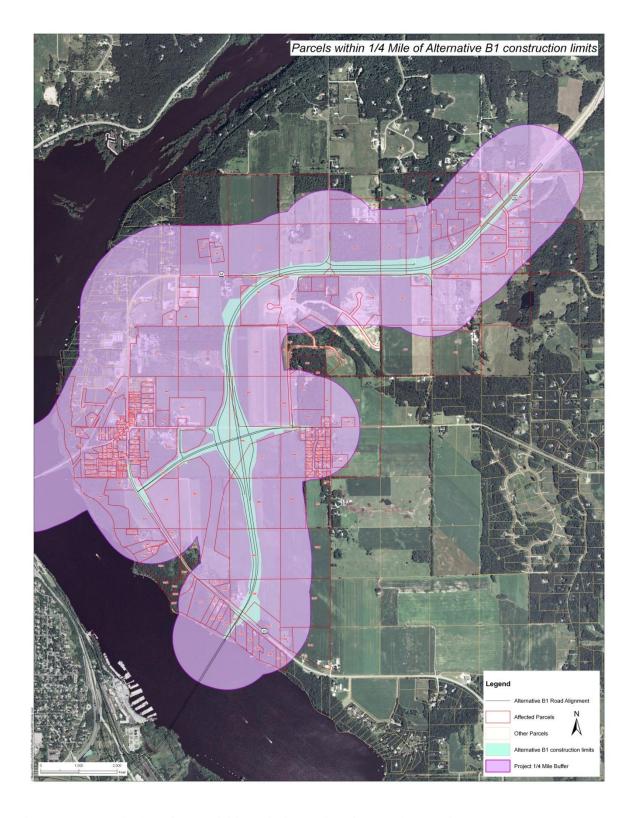


Figure 10: Potential land for acquisition within 1/4 mile of the project corridor (shaded area).

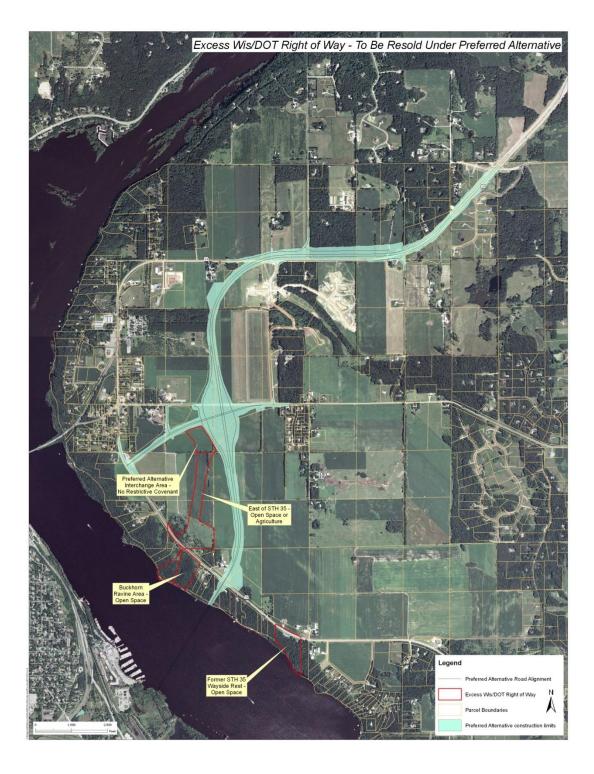
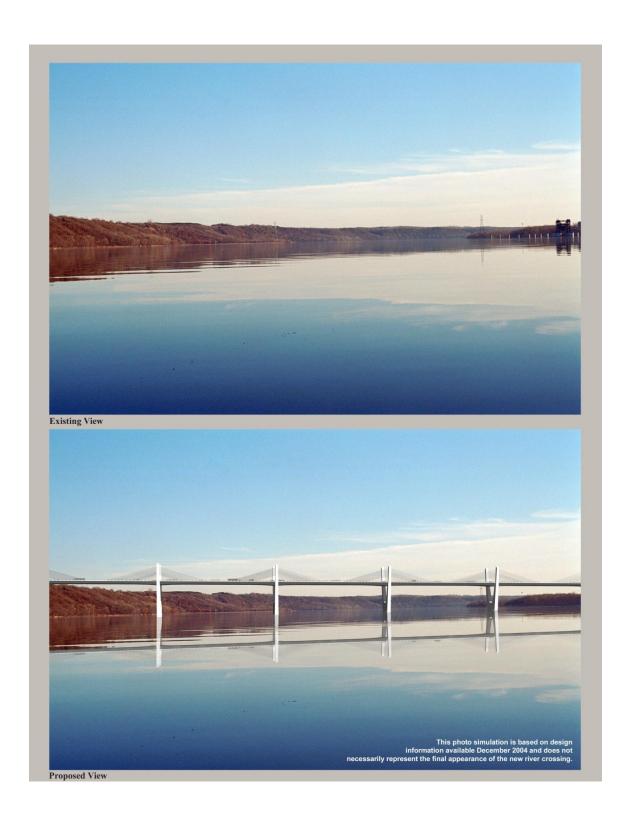


Figure 11: WisDOT will place protective covenants on the currently state owned properties outlined with a red border above.



 $Figure\ 12a:\ Visual\ simulation\ of\ proposed\ new\ bridge\ from\ upstream\ looking\ down\ (Mn/DOT\ photo)$



Figure 12b: Visual simulation of proposed new bridge from downstream looking up (Mn/DOT photo)



Figure 13a. Mooring cells and coal conveyor in front of Xcel Energy Allen S. King plant from river towards Minnesota shoreline. (NPS photo)



Figure 13b: Visualization of Xcel Energy Allen S. King plant from river towards Minnesota shoreline with mooring cells and coal conveyor removed.



Figure 13c. Xcel Energy Allen S. King plant's mooring cells within the St. Croix River. (NPS photo)



Figure 13d. St. Croix River segment at Allen S. King plant with mooring cells removed.

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Proposed St. Croix River Crossing

Washington County, MN/St. Croix County, WI

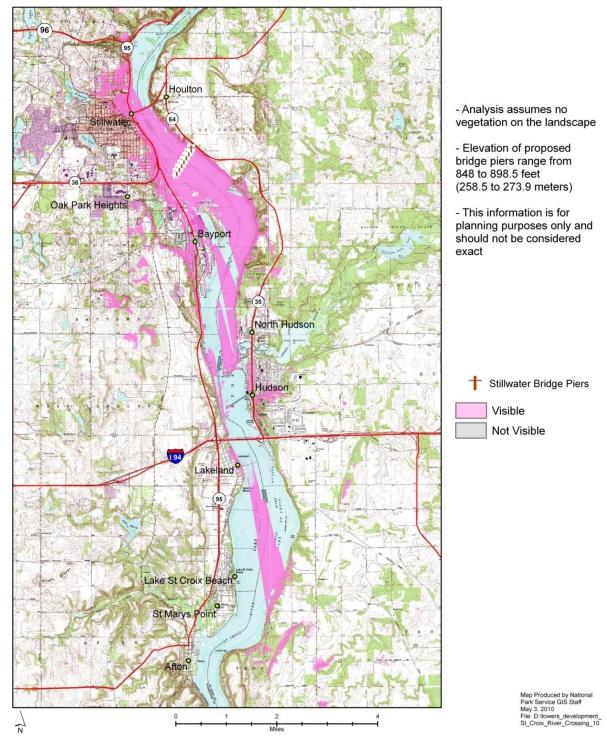


Figure 14: Representation of area from which the proposed bridge will be visible (in pink).